



**SONDEX®**

## ▶ SL14 / SLS14

### Copper and Stainless Steel Brazed Plate Heat Exchangers

#### Recommended Applications

The compact "brazed" plate heat exchanger is designed with the focus on the refrigeration area, air conditioning, the HVAC area, solar heating, oil units, heat recovery, engine cooling and other industrial tasks.

#### Design Principle

The Sondex type SL14 / SLS14 "brazed" heat exchanger contains a plate pack and will cover many duties up to 6 m<sup>3</sup>/h (26,4 gpm) in a single pass solution where all 4 connections are on the front side. This means easy pipe and service work.

Sondex brazed plate heat exchanger consists of a number of thin, acid-resistant plates, precision stamped and assembled as a unit, each alternate plate being rotated 180°.

The plate pack, assembled with two end plates and connections, is vacuum brazed at extremely high temperatures providing a permanently sealed heat exchanger. The final result is a strong and compact plate heat exchanger with extremely high heat transmissions. The high heat transmission comes from the main pattern which is designed to create a turbulent flow.

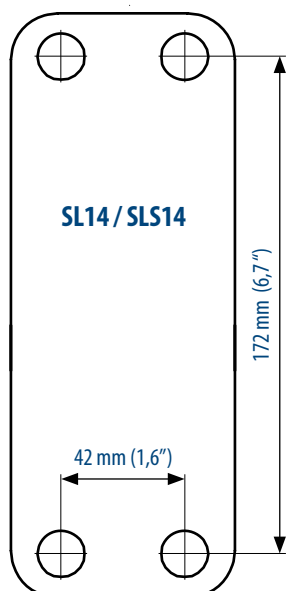
#### Data Required for Correct Quotation:

- |                 |                            |   |
|-----------------|----------------------------|---|
| • Duty          | • Flow rate                | • Temperature                               |
| • Type of media | • Working pressure         | • Working Temperature                       |
| • Pressure loss | • Thermodynamic properties | • Product concentration by inlet and outlet |

Above data determines the choice of heat exchanger.



SL14



#### Technical Information

##### Standard Materials:

- Flow plates and connections: AISI 316
- End plates: AISI 304
- Brazing material: Copper or stainless steel

##### Design Pressure:

- Copper brazed: 30 Bar (435 PSI)
- Stainless steel brazed: 30 Bar (435 PSI)

##### Design Temperature:

- Copper and stainless steel brazed: ±100 to 185°C (±148 to 365°F)

##### Construction Standard:

According to pressure equipment PED 2014/68/EU.

##### Connections:

- ¾" thread BSP
- ¾" thread NPT

##### Additional Equipment:

- Insulation jacket
- Connection unions for welding on pipes: AISI 316 or St. 52-3.